

**Saeco** Italia - SUP 021 YR  
INTERNATIONAL GROUP



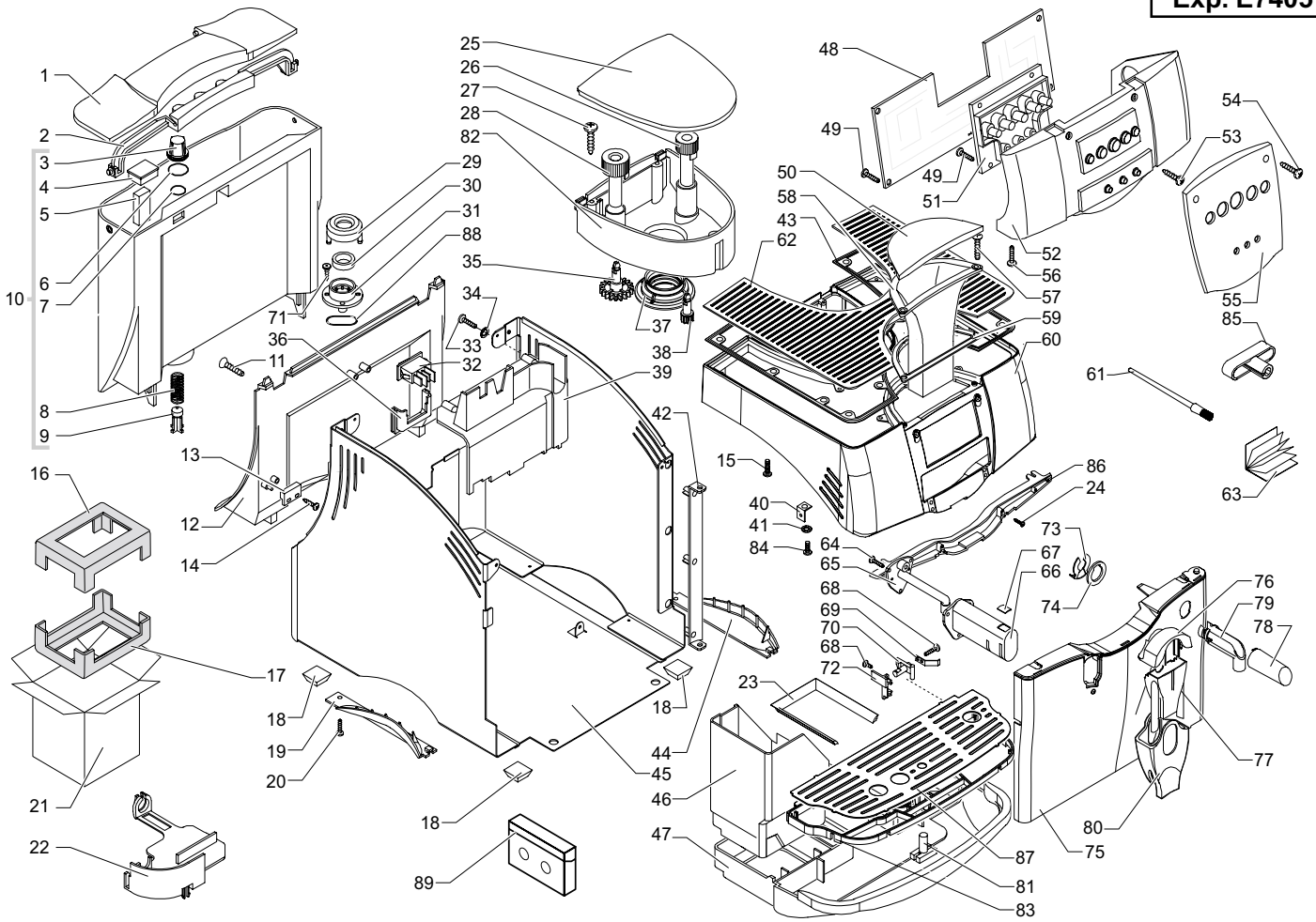
Cod. 7 4 08 08

POS	CODE	DESCRIPTION	NOTE	POS	CODE	DESCRIPTION	NOTE
01	222762841	Water container lid smart silver		39	147755800	Internal casing protection for power cable	
02	146580950	Black knob water container lid smar		40	NE15.002	Male tongue 90°6,3 D.3,7	
03	144650800	External water filter		41	128310304	Washer UNI 8842 A3	Burned
04	142844380	Float compart. cap grey/tru. magic		42	222630141	Door hinge silver	
05	145500859	Float for water cont. grey magic		43	145852262	Silicone seal for cupwarmer	
06	140328461	OR metric 0019-10	EPDM	44	225920141	Right handgrip silver	
07	140324362	OR metric 0060-30	Silicone	45	122359521	Casing steel painted	
08	126764718	Spring water container valve cap.		46	142602299	Dump box black unpainted	
09	147660562	Piston for water valve grey cap		47	229630841	Drip tray silver	
10	222692480	Ass. water container grey/transparent		48	181552055	Terminal board for coffe machine	120 V
11	129562603	Screw TSC PZ-B 2,9x9,5 UNI 6956	NIK	49	129660302	Panelvit TCB screw 3x10 DIN 7505	ZNP
12	149194650	Support water container w/o lamp housing		50	222762741	Ground coffee container lid silver	
13	283551900	2 Pole level connector ass.		51	281561300	Touch panel electronic board ass.	
14	129660921	Panelvit TCB screw 3,5x12 D.7505	Stainless Steel	52	149194450	Black support electronic card	
15	129573402	Screw TAPT M4x10 DIN 7985	Galvanized	53	129660202	Panelvit TCB screw 3x12 DIN 7505	ZNP
16	175897200	Upper polystyrene insert for box		54	129512904	Screw TCB 2,9x12,7 DIN 7981	Burned
17	175897300	Lower polystyrene insert for box		55	224885041	Front panel silver smart S/S. Italia	
18	147623150	Square adhesive foot 5023 black		56	129660202	Panelvit TCB Screw 3x12 DIN 7505	ZNP
19	225920241	Hangrip sx silver		57	129532521	Screw TSP 2,9x9,5 DIN 7982	Stainless steel
20	129511803	Screw TCB 2,9X6,4 DIN 7981	NICK	58	149260850	Hopper black ground coffee doser	
21	178509100	Flexog. box 5 colors Starbuck's		59	145851950	Ground coffee container seal upper	
22	148601650	Grommet for power cable		60	222811252	Cover black w/open silk/screen	
23	229170450	Sealing support ass. water drip tray		61	127390100	Brush for cleaning	
24	129660902	Panelvit TCB screw 3,5x12 D.7505	ZNP	62	282800450	Cupwarmer lid as. black	
25	222762641	Bean coffee container lid silver		63	165892800	Instruction manual Starbuck's SUP 021YR	
26	227721359	Coffee dose adjustment grey knob smart s/sc.		64	129910921	Hi-Lo TC Screw 3X10	Stainless steel
27	129660202	Panelvit TCB screw 3x12 DIN 7505	ZNP	65	149501050	Coffee dispenser tube black	
28	227721459	Grinder adjustment grey knob silk/screen		66	229183041	Coffee dispenser head support silver s/s	
29	142844059	Valve gasket cover grey		67	222762541	Coffee dispenser support lid silver	
30	145842900	Water cont. valve seal Gaco dim 14		68	129511821	Screw TCB 2,9x6,4 DIN 7981	Stainless steel
31	149185359	Valve seal support grey		69	126837421	Spring desengage lever door	
32	NEQ3.028	Molveno switch B1031C1181000		70	146313540	Disengage lever grey/sil. door	
33	129661204	Screw panelvit TCB 3x16 DIN 7505	Burned	71	129535721	Screw TSP 3,5x9,5 DIN 7982	Stainless steel
34	128310321	Washer UNI 8842 A3	Stainless steel	72	147572240	Stop plate lever door grey/silver	
35	146000850	Gear coffee grinder adjustment combi		73	NF11.084	Folk spring	
36	149195150	Switch general support black		74	9161.384	Spacer for connection steam tube	
37	145852360	Bean coffee container seal		75	228966319	Door metal. as. s.s/silver spares	
38	146001950	Coffee dose adjustment gear black		76	222762441	Coffee dispenser lid silver	

**Saeco** Italia - SUP 021 YR  
INTERNATIONAL GROUP

Rev. 00 - 30/09/02

TABLE 1a/3

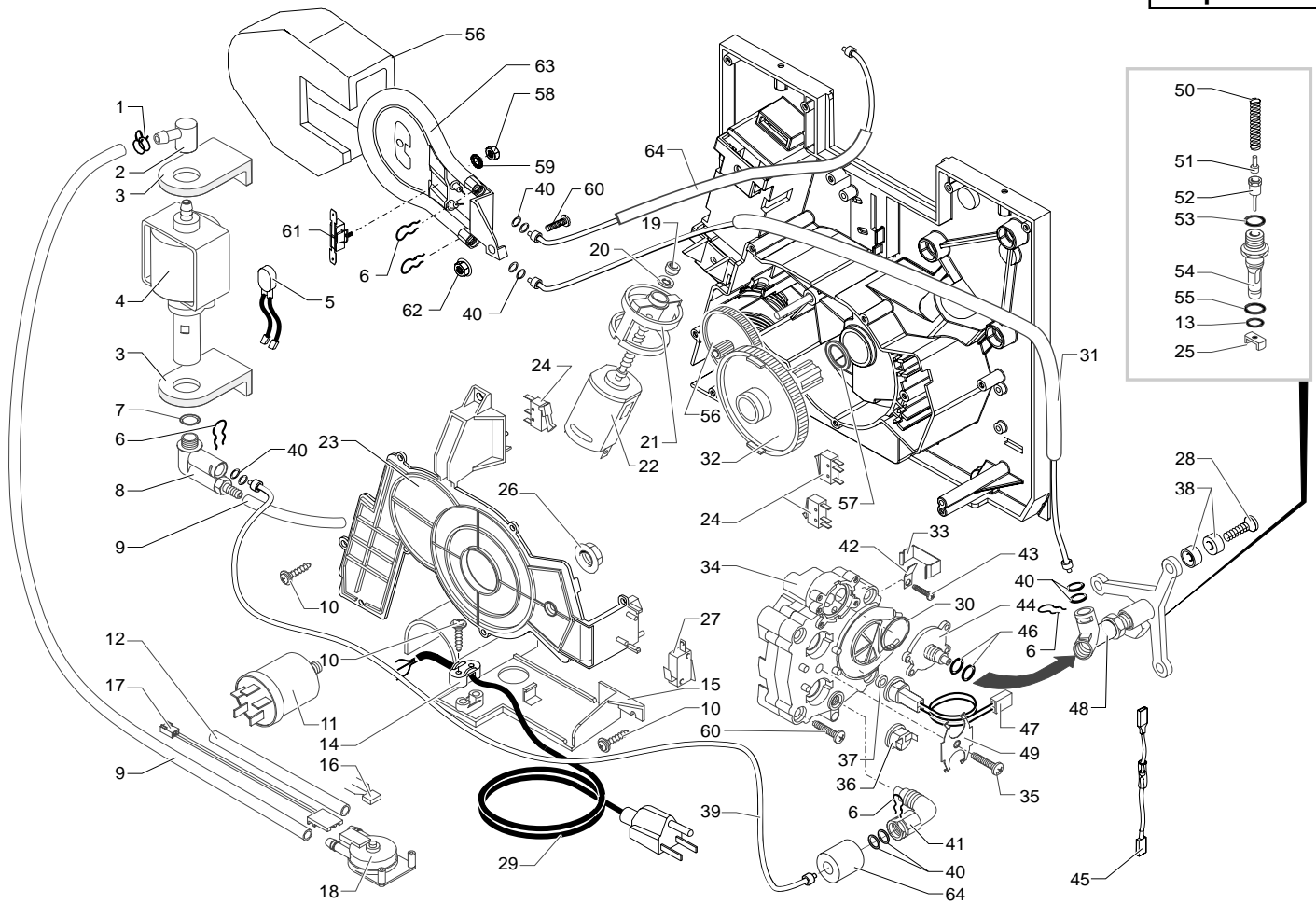


**Saeco** Italia - SUP 021 YR  
INTERNATIONAL GROUP



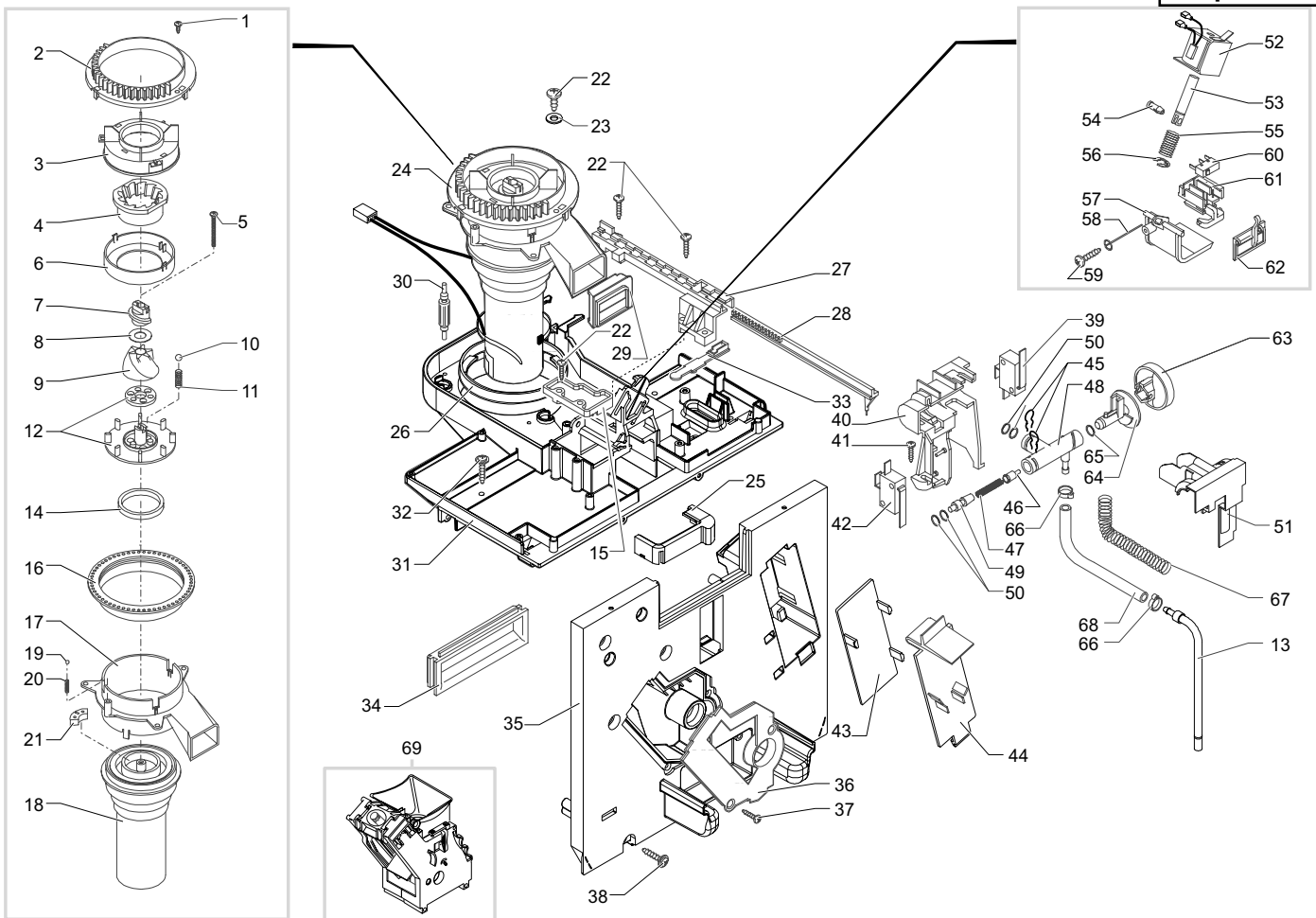
Cod. 7 4 08 08

POS	CODE	DESCRIPTION	NOTE	POS	CODE	DESCRIPTION	NOTE
77	227370141	Mobile part coffe dispenser silver					
78	222822641	Cover connector steam tube silver					
79	147921750	Connector for black steam tube					
80	222860241	Coffee dispenser painted silver					
81	145501211	Red float for drip tray					
82	142713879	Bean container transparent blue					
83	229183741	Support grate metal silver					
84	129570402	Screw tapt. M3x6 DIN 7985	ZNP				
85	142660259	Grey phase key brew unit					
86	145895650	Black insert for cover					
87	125743421	Stainless steel grate					
88	0312.022	Seal for valve container					
89	165853000	Videotape instruction saeco/starbuck's					



POS	CODE	DESCRIPTION	NOTE
01	184320200	Spring hose clamp d=9,5mm	
02	147920150	90 Degree connector in santoprene neutral	
03	149185850	Eaton pump support	
04	187720955	Ulka pump 2 EX 5	120 V
05	289202600	Thermal protector 100°c	120 V
06	9011.144	Fork for tube d.4	
07	140321961	OR 2031	EPDM
08	229451900	Assy safety valve to 90°	
09	149360200	Silicone tube 5x8 70 SR	in roll
10	129670202	Panelvit TCB screw 3,5x16 head d=8	ZNP
11	184651500	Antidisturb filter f.nc.16.10.474.	120 V
12	149361100	Silicone tube 5x10 60 SR	in roll
13	NM01.057	Or ORM 0050-20	Silicone
14	148600600	Cable clamp UL	
15	149194800	Turbine support	
16	188581100	Sensor micronas hal 506	
17	283551300	3 Pole connect.as.turbine JP18	
18	9160.034	Turbine ass. VDE with joint	
19	121710720	Brass sint. bush motor ratiomotor	
20	148380200	Washer bakeliz. D=5,5 ratiomotor	
21	147753250	Ratio motor antivibration protection	
22	186851058	Motor as.33V c.c. ratiomotor	
23	9161.331.920	Ratiomotor cover transparent	
24	NE05.038	Microswitch	
25	145893000	Cursor insert. boiler valve	
26	123453602	Flange nut M8 toothed base galvanized	
27	186723800	Microswitch SAIA X3M502K2KAM92AS	
28	U044.017	Screw TSPC M5,0x20 UNI 7688	ZNP
29	183921650	Power cable SJT3C USA Black 3F.L1590	L=1500 mm
30	140324562	OR 2106	Silicone
31	227874600	Connector ass. teflon 2x4	L=180 mm
32	9121.069.150	Gear Z.108 for mounting plate	
33	126834717	Steel spring thermofuse boiler magic	
34	9019.A19.00F	Boiler casings ass.	120V
35	129828502	TCB screw M6x30 UNI 7687	ZNP
36	NE09.006	Thermostat 170°nc fast. 90°+ washer	
37	123591222	Alu. spacer new for sensor	

POS	CODE	DESCRIPTION	NOTE
38	9161.206	Insulating spacer for boiler	
39	227874400	Connector as.teflon 2x4	L=120 mm
40	NM02.028	OR 2015	EPDM FDA
41	227961103	Connector 1/8" AT 90° brass/nick.	
42	NE15.026	MAle tongue 45°6,3 D.5,2	
43	129931102	TCBC screw incorp. wash	ZNP
44	229182903	Brass/nik. supp. boiler w/o. valve	
45	183441662	Cable 2 str. sil. blue + therm/fuse 192°	
46	140321462	OR 2018	Silicone
47	288581355	Sensor ass.	120V
48	229170603	Casing support brass nickel plated ass. boiler	
49	126834600	Spring fixing 2 thermostats	
50	9011.132	Spring for pin	
51	127471620	Brass pin for boiler piston magic	
52	227660100	Piston as. w/groove w/seal viton	
53	140320462	OR metrico 0080-20	Silicone
54	147471700	Pin for boiler valve	
55	NM01.035	OR ORM 0090-20	Silicone
56	146000759	Gear 12/90 for ratiomotor	
57	9161.132	Mylar washer for ratiomotor	
58	123260402	Nut M4 UNI 5588 A-6S	ZN
59	128420102	Elastic washer UNI 1751 B4	ZNP
60	129829502	TCB screw M6x40 UNI 7687	ZNP
61	189428300	Thermostat 175°	
62	123270102	Nut M6 flanged toothed base	
63	288151355	Bleckman resist. ass.120V	Spares
64	147756562	Protection for folk spring tube D=4	



**Saeco** Italia - SUP 021 YR  
INTERNATIONAL GROUP



Cod. 7 4 08 08

POS	CODE	DESCRIPTION	NOTE	POS	CODE	DESCRIPTION	NOTE
01	129511803	Screw TCB 2,9x6,4 DIN 7981	NICK	38	129670202	Panel TCB screw 3,5x16 TESTA D=8	ZNP
02	148650250	Grinding adjustment sector		39	186724200	Microswitch Saia	
03	149186150	Upper grinder support black		40	149194500	Faucet support	
04		Particular not available	See pos. 9	41	129660902	Panelvit TCB screw 3,5x12 D.7505	ZNP
05	129931002	Torx screw T10 TCB 3,5x48/28 SX	ZNG	42	186724200	Microswitch Saia	
06	142844550	Upper grinder cover		43	9161.345.050	Int. covering black pump space	
07	147470763	Increase screw pin		44	9161.332.050	External covering black pump space	
08	128130102	Flat washer D110XDE16X0,1 DIN988	ZNP	45	9011.144	Fork for tube D.4	
09	226473500	Kit tecna grinders		46	9019.A04	Pin ass. Superautomatica	
10	128610521	Stainless steel AISI 304 sphere d=5,5mm		47	126765317	Steel spring boiler piston mag.9011	
11	126765517	Steel spring sphere d=5,5		48	0345.018	Faucet body	
12	149188750	Conical grinder support + ring		49	9161.379	Cap for body tap nespresso	
13	229382008	Steam tube assembled chromed		50	NM02.028	OR 2015	EPDM FDA
14	140360200	Felt ring for coffee grinder		51	147756400	Protection faucet body water/steam	
15	145895400	Insert for doser		52	281631655	V2 doser coil	120 V
16	146570950	Ring nut for grinding adjustment		53	122590602	Electromagnet cylinder coffee bean doser	
17	149194200	Motor support for coffee grinder		54	147470659	Pin grey for doser door	
18	286851155	Motor ass.	120V	55	126764818	Spring for electromagnet bean doser	
19	128610421	Stainless steel AISI 304 sphere d=3,2 mm		56	120350704	Elastic shaft retainer ring D=7 UNI 7434	
20	126770117	New spring sphere D=3,2		57	148971259	Bean doser door grey	
21	140230400	Shock ABS conical grinder support		58	126834418	Bean dumper spring for coffee doser	
22	129660102	Panelvit TCB screw 3,5x18 D.7505	ZNP	59	129660202	Panelvit TCB screw 3x12 DIN 7505	ZNP
23	U207.004	Plain washer 4,3x16 UNI 6592	ZNP	60	186701200	Microswitch Saia XCC5-81	
24	286882955	General motor ass.	120V	61	149185959	Bean doser micro support	
25	145852560	Ground coffee container seal lower		62	148700559	Coffee doser dose adjustment selector	
26	9141.052.150	Coffeegrinder reinforcing ring		63	227700541	Steam knob silver	
27	147572150	Plate fixing toothed slide		64	0327.014	Faucet rod	
28	148740550	Toothed slide for dose adjust		65	140321461	OR 2018	EPDM
29	145851862	Ground coffee outlet seal		66	NF11.052	Oetiker clip	
30	9991.103	Antivibration for coffeegrinder		67	126772018	Spring DI=7,5 for fabric finish tube	
31	147531000	Grinder support plate smart		68	229432900	Braided silicone tube 3x7	L=156 mm
32	129670202	Panelvit tcb screw 3,5x16 testa D=8	ZNP	69	9160.074.150	Brew unit	
33	9161.122.150	Dose adjustment lever grey classic				[See table nr. 9160.074.150 exp. code E90029]	
34	145895350	Black insert for mount.plate					
35	9161.392.050	Mounting plate nespresso with pin					
36	9161.333.050	Boiler black cover					
37	129535721	Screw TSP 3,5x9,5 DIN 7982	Stainless steel				

**Saeco** Italia - SUP 021 YR  
INTERNATIONAL GROUP

Rev. 00 - 30/09/02

TABLE 3/3