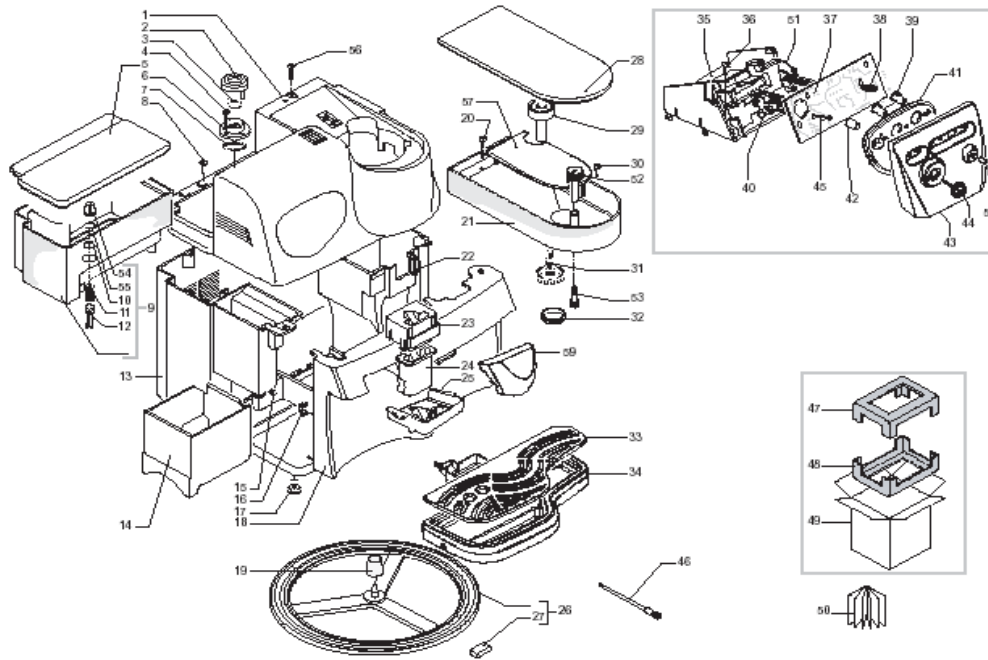
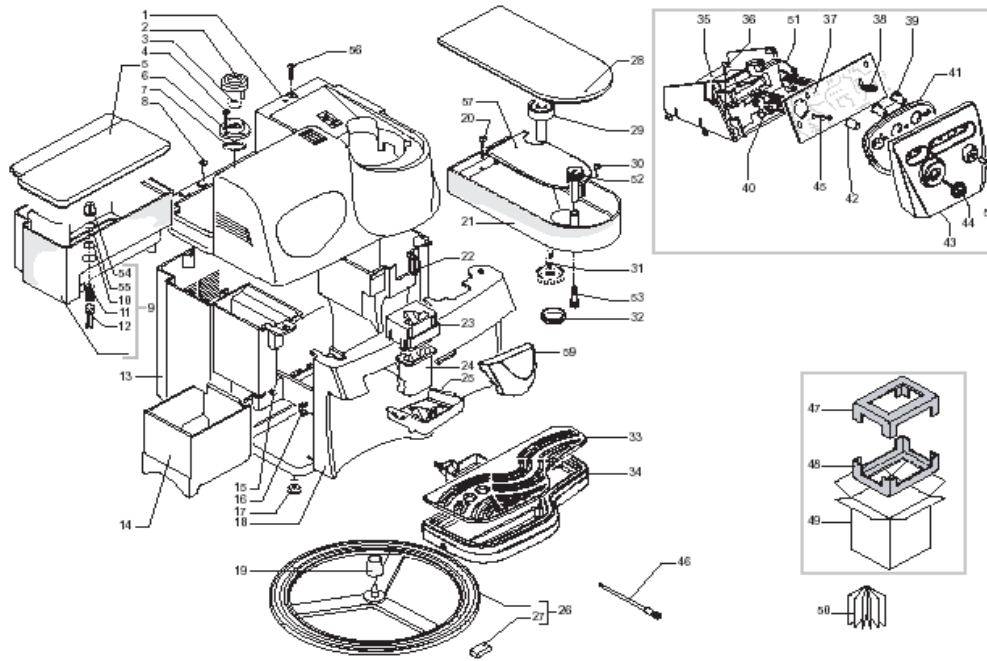


Villa Slvr, Blk, Slvr On Slvr, Blk On Blk



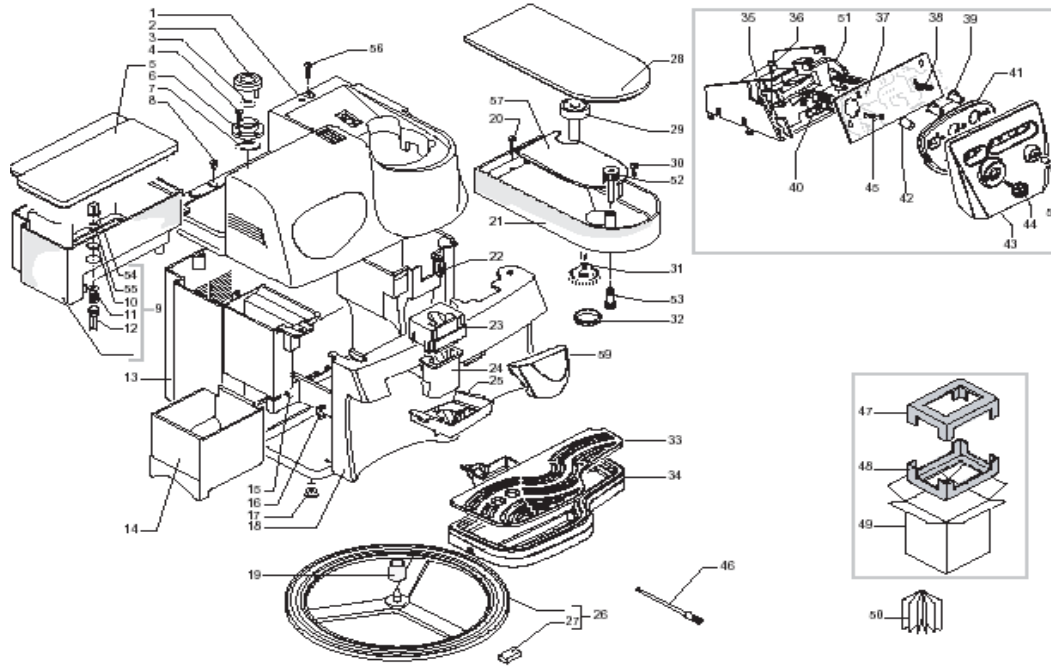
POS	SAECO No.	SUP018M Villa Slvr, Blk, Slvr on Slvr, Blk On Blk E74108 Rev. 04 Cod:10001496 - 1830 - 2036 - 2519	NOTES	Special Order No.
Yellow = Not Available unless Special Ordered				
1	#N/A	SILVER COVER M5000-SPID.RST.S/SCREEN		11004021
	11006592	Cover, Blk, M5000/Screen		
	11006593	Cover, Silver, M5000-SPID		
	#N/A	RED/3003 COVER M5000-SPID.RST.S/SCREEN		11009118
2	701031150	Cover, Wtr Tnk Valve, Inlet		
3	145842900	Gasket, Water Tank		
4	#N/A	SCREW TSP3, 5X9, 5 DIN 7982 SS		129535721
5	#N/A	WHITE LID FOR WATER CONTAINER M5000		0311.008.010
	#N/A	CARBONA WATER CONTAINER LID M5000		11004498
	311008580	Lid, Water, Silver		
	11007684	Lid, Water Tank, Blk/Txt M5000		
6	701014150	Flange, Water Tank Valve		
7	90001054	Seal, Valve Container		
8	U143007	Screw, M2.9x19, Torx		
9	0311A05230	Water Tank, Vienna and Villa		
10	NM01032	O-Ring, Rubber, 0060-30, Orm		
11	90001006	Spring, Water Tank Valve		
12	90001007	Piston, Water Tank Valve		
13	#N/A	BLACK CASING M5000 + FEET ASSY.	WITH PA. N.51-17-19	11003888
	0311A03580	Housing Assembly, W/Feet	WITH PA. N.51-17-19	
	#N/A	RED/3003 CASING M5000 + FEET ASSY.		11009138
14	11003964	Grounds Container, Blk, M5000		
	311004580	Dump Box, Vienna Deluxe, Silv		
	#N/A	RED/3003 GROUNDS CONTAINER M5000		11009116
15	#N/A	MAGNET D.9MM		9991.105
16	#N/A	BRACKET FOR DOOR CLOSURE		311.02
17	147622850	Foot, Black Rubber, Vienna		
18	#N/A	BLACK DOOR M5000-SPID.S/SCR.SPIDEM		11004002
	#N/A	SILVER DOOR M5000-SPID.S/SCR.SPIDEM		11004023
	#N/A	SILVER DOOR M5000-SPID.S/SCR.ACCENTO		11008237
	#N/A	BLACK DOOR M5000-SPID.S/SCR.FUST		11007731
	#N/A	RED/3003 DOOR M5000-SPID.S/SCR.SPIDEM		11009135
19	145894700	Bushing, Swivel Base, Vienna		
20	129517103	Screw, M3.5X38, Bean Hopper		
21	#N/A	BEAN COFFEE CONTAINER GREY		142713680
	142713780	Bean Hopper, Vienna Line, Rs		
22	129670202	Screw, M3.5x16, Tcb, D=8		
23	311022380	Dispensing Head, Top, Black		
24	311011380	Dispensing Head, Bottom, Vienn		
25	#N/A	BLACK DISPENSING SUPPORT M5000-SPIDEM		11003450
26	301057150	Swivel Base, Magic/Royal		

Villa Slvr, Blk, Slvr On Slvr, Blk On Blk



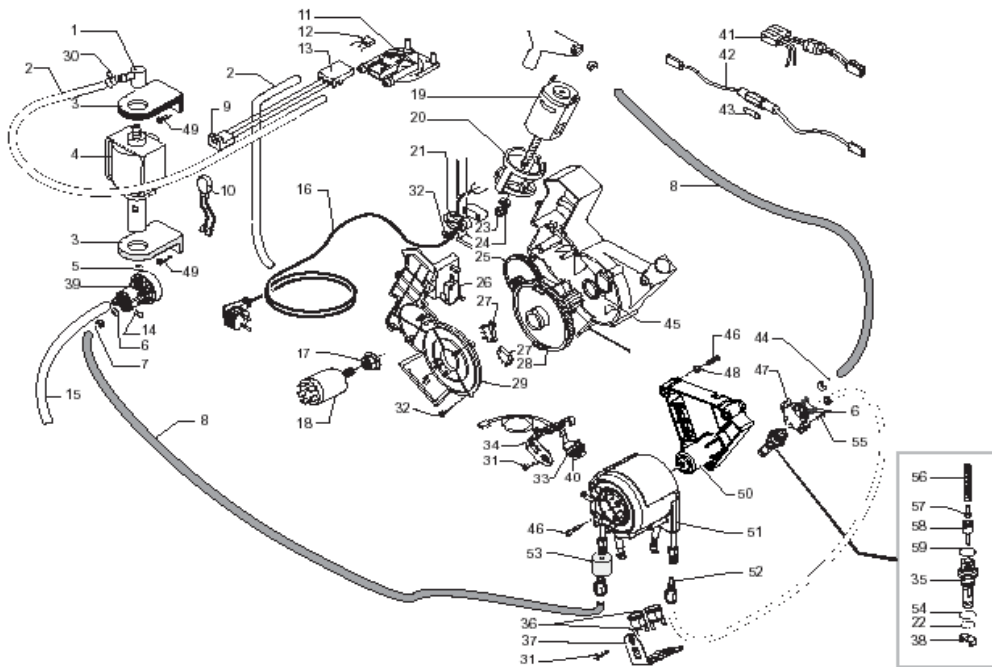
POS	SAECO No.	SUP018M Villa Slvr, Blk, Slvr on Slvr, Blk On Blk E74108 Rev. 04 Cod:10001496 - 1830 - 2036 - 2519	NOTES	Special Order No.
Yellow = Not Available unless Special Ordered				
27	9991096	Foot, Swivel Base		
28	#N/A	WHITE COFFEE CONTAINER LID M5000		0311.009.010
	#N/A	CARBONA COFFEE CONTAINER LID M5000		11004499
	11007685	Lid, Bean, Blk/Text M5000		
	311009580	Lid, Beans, Silver M5000		
29	9141051490	Knob, Grinder Adjustment		
30	U109029	Screw, M3.5X32, Profimat		
31	146000850	Gear, Grinder Adjustment		
32	9161270	Gasket, Bean Hopper		
33	11003456	Grate, Drip Tray, Black		
34	11003453	Drip Tray, Black		
	11003454	Drip Tray, Silver		
35	#N/A	BLACK SUPP. FOR ELECTRONIC CARD M5000		11006299
36	#N/A	PANELVIT TCB SCREW 3,5X12 D.7505 Z		129660902
37	181554655	Pcb, Cpu, Psb, 120V,New Boiler		
38	#N/A	SPRING FOR FUNCTION BUTTON		9161.22
39	#N/A	BLACK FUNCTION BUTTON M5000-SPIDEM		11004602
	#N/A	SILVER FUNCTION BUTTON M5000-SPIDEM		11003337
40	#N/A	ROLD SWITCH CM H1058		NE03.029
	186076255	Switch, On/Off, Vienna		
41	#N/A	BLACK BUTTONS SUPPORT M5000-SPIDEM 120V		11003439
42	11004604	Button, On/Off, Black		
	11003438	Button, On/Off, Silver		
43	#N/A	WHITE FRONT PANEL M5000-SPID.RST S/SCR.		11006548
	#N/A	CARBO. FRONT PANEL M5000-SPID.RST S/SCR		11004024
	#N/A	SILVER FRONT PANEL M5000-SPID.RST S/SCR.		11007423
	11007690	Panel, Front, Silver		
	#N/A	CARBO. FRONT PANEL M5000-SPID.RST S/SCR		11006591
	#N/A	BLACK/TXT FRONT PAN.M5000-SPID.RST S/SCR		11007687
	11008980	Panel, Front, Black		
44	11004608	Knob, Doser Adjuster, Black		
	11003460	Knob, Doser Adjuster, Silver		
45	129660202	Screw, M3X12, Bean Hopper		
46	41338	Brush, Cleaning, Metal		
47	#N/A	UPPER INSERT POLYST.BOX M5000-SPID/REST		13000262
48	#N/A	LOWER INSERT POLYST.BOX M5000-SPID/REST		13000263
49	13000241	Box, Villa Series		
	#N/A	FLEXOGRAP.BOX V2 M5000 RST SPI VILLA ITA		13000643
	#N/A	LITOGRAPH. BOX M5000 RST FUST PRIMOT.		13000548

Villa Slvr, Blk, Slvr On Slvr, Blk On Blk



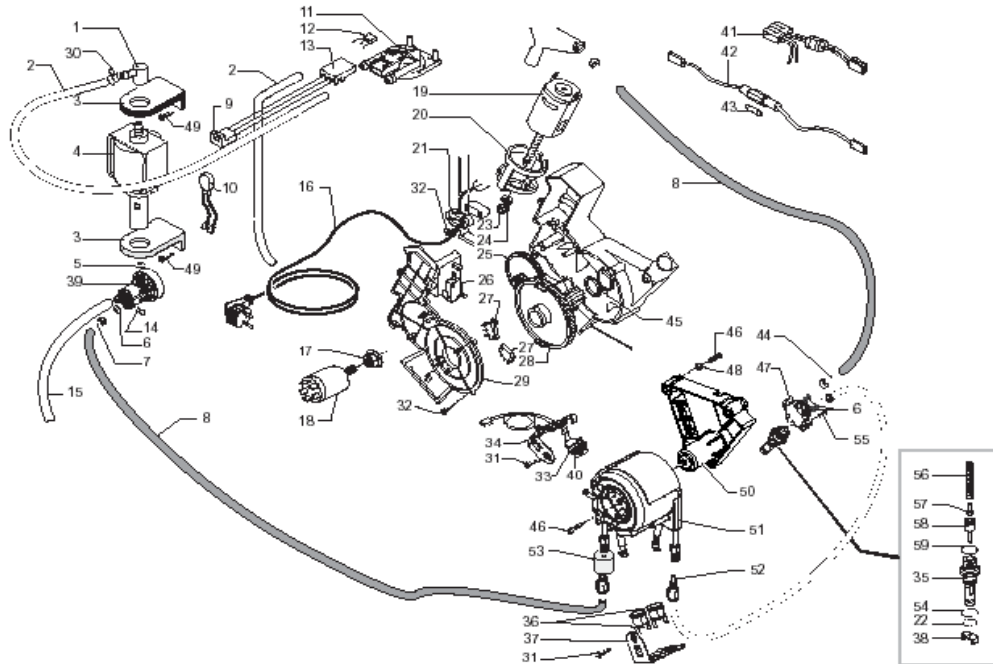
POS	SAECO No.	SUP018M Villa Slvr, Blk, Slvr on Slvr, Blk On Blk E74108 Rev. 04 Cod:10001496 - 1830 - 2036 - 2519	NOTES	Special Order No.
Yellow = Not Available unless Special Ordered				
49	13000508	Box, Villa, New		
50	#N/A	INSTRUCT.MANUAL SUP018M RST SPIDEM VIL.		15000567
	#N/A	INSTRUCT.MANUAL SUP018M RST FUST PRIM.		15001142
	#N/A	INSTRUCT.MANUAL SUP018M RST SPI.VI.CHN		15001637
	#N/A	INSTRU.MANUAL SUP018M RST SPI VILLA GB/P		15001872
51	#N/A	ELECTRONICS BOARD PROTECTION M5000		147756600
52	147715659	Adjustment Knob, Doser		
53	146001850	Gear Adjustment, Coffee Doser		
54	90001003	Filter, Water Tank		
55	90001004	O-Ring, Metric, Epdm, 0019-10		
56	#N/A	PANELVIT TCB 3.0X16 DIN 7505 B GAL		U140.009
57	147755280	Bean Hopper Guard, Vienna		
58	#N/A	TRANSPAREN. CAP LED COVER M5000-SPIDEM		12000362
59	#N/A	WHITE DISPENSING COVER M5000-SPID.		11003464
	#N/A	CARBONA DISPENSING COVER M5000-SPID.		11003466
	#N/A	BLACK/TXT DISPENSING COVER M5000-SPID.		11007688
	#N/A	SILVER DISPENSING COVER M5000-SPID.		11007474
	#N/A	CARBONA DISPENSING COVER M5000-SPID.		11008072
	#N/A	BLACK/TXT DISPENSING COVER M5000-SPID.		11008004
	#N/A	SILVER DISPENSING COVER M5000-SPID.		11008005
	#N/A	WHITE DISPENSING COVER M5000-SPID.		11008001

Villa Slvr, Blk, Slvr On Slvr, Blk On Blk



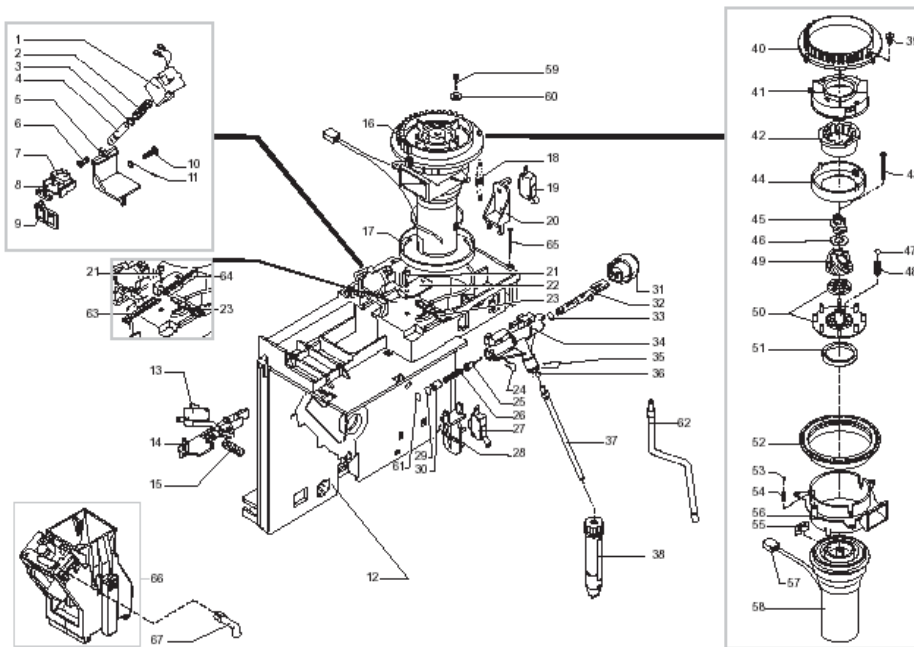
POS	SAECO No.	SUP018M Villa Slvr, Blk, Slvr on Slvr, Blk On Blk E74108 Rev. 04 Cod:10001496 - 1830 - 2036 - 2519	NOTES	Special Order No.
Yellow = Not Available unless Special Ordered				
1	147920150	Fitting, 90o, Pump Inlet		
2	149360200	Tube, Silicone, D=8x10		
3	80001005	Support, Eaton Pump		
4	12000131	Pump, Ulka, 120V, 60Hz, EAP5/S		
5	NM02028	O-Ring, Epdm, 2015		
6	140328059	O-Ring, Silicone, 2015		
7	227874900	Connector, Teflon, 2x4 L=250mm		
8	149361200	Tube, Silicone, Blk, 7.5x9.3		
9	#N/A	3 POLES CONNECTORS TURB.M5000 ASSY.		283542200
10	#N/A	THERMAL PROTECT 120°C CABLE.125/3		289201000
	#N/A	THERMAL PROTECTOR 100°C CAB.145/280		289202800
11	286473300	Flowmeter Casinq, W/Sensor Kit		
12	#N/A	PARTICULAR NOT AVAILABLE		
13	9161018	Fork, Flowmeter Assy, Vspresso		
14	9011144	Clip, Hairpin, Teflon Tube		
15	JS01022	Tube, Silicone, 5X10, 60		
16	#N/A	POWER CABLE SJT3C USA GREY 5F.L1590		183922060
	#N/A	POWER CABLE SJT3C USA BLACK 5F.L=1590		11000706
17	#N/A	FLANGE NUT M8 TOOTHED BASE GALV.		123453602
18	184651100	Filter, V.Digital		
18	184651500	Power Filter, Charisma/Vspress		
19	#N/A	MOTOR FOR RATIONMOTOR ASSY.		11003037
20	80001008	Antivibration, Brew Drive Mtr		
21	#N/A	CABLE CLAMP V0 MAGIC ESP COMBI UL		148600600
22	NM01066	O-Ring, Silicone, 0050-20, Fda		
23	#N/A	SINTERED BUSH FOR MOTOR		9121.046
24	148380200	Washer, Vspresso, D=5		
25	146000759	Gear, Brew Drive Motor, 12/90		
26	NE05042	Microswitch, Brew Group Sensor		
27	NE05038	Switch, Brew/Dump, Magic		
28	9121068150	Gear, Brew Drive Motor, Vienna		
29	9161200920	Cover, BrewDrive Motor, Vienna		
30	184320200	Hose Clamp, Water Line, SA's		
31	129573202	Screw, M4x8, Uni 8112, Tcb		

Villa Slvr, Blk, Slvr On Slvr, Blk On Blk



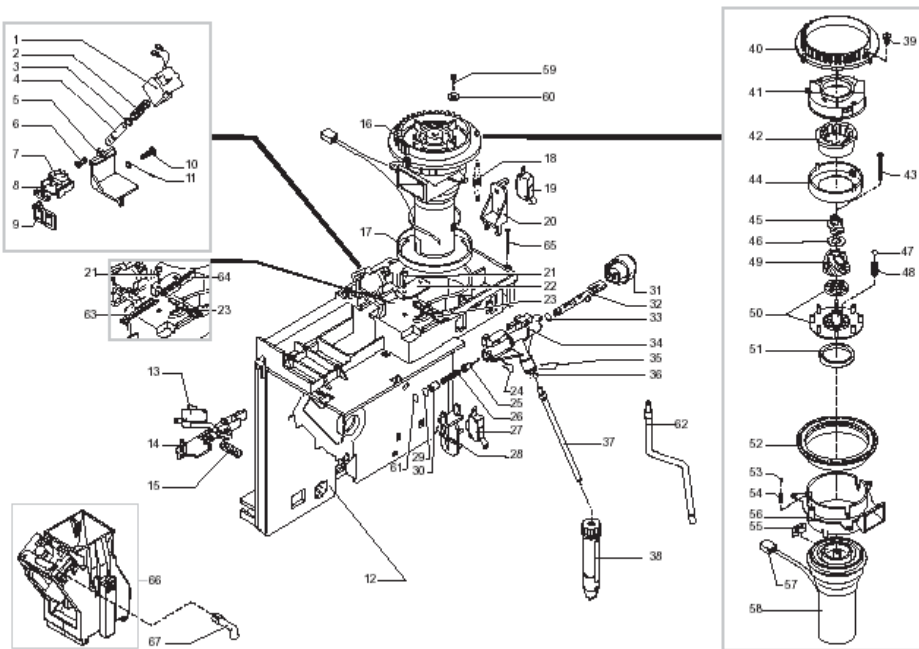
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Yellow = Not Available unless Special Ordered				
32	129670202	Screw, M3.5x16, Tcb, D=8		
33	288582200	Temperature Sensor, Assembly		
34	126838217	Spring, Fixing sensor		
35	9011100	Valve Housing, Boiler, Magic D		
36	189428200	Thermostat, 175o		
	189428600	Thermostat, 175o, Sirius		
37	126838117	Retaining Clip, 2 Thermostats		
38	#N/A	M CURSOR FOR BOILER VALVE IN PLASTIC		9011.099
39	229452100	Compensation/Sfty Valve, Assy		
40	145951600	Insulating Disk, D=16 0.4 mm		
41	#N/A	PARTICULAR NOT AVAILABLE		
42	#N/A	CABLE 1 WIRE SIL.BLUE AWG18 + FUSE		183361062
43	#N/A	FUSE T15 AMP.DELAYED		184950200
44	#N/A	CONNECTOR AS.TEFLON 2X4 L=480 MM		11002649
45	91611320	Washer, Brew Drive Motor, Myla		
46	129932502	Screw, M5X30,UNI,7688,ZNP		
47	227900320	Support, Outlet Valve, 2 holes		
48	9161206	Screw, Spacers For Boiler		
49	#N/A	SCREW TCB3,9X9,5 DIN 7981 GALV		129517302
50	#N/A	V2 SUPPORT FOR ALUM. BOILER TYPE M5000		11011420
51	282058455	Boiler Assy, Cylinder, 120V		
52	227876800	Connector, Teflon, 2X4 L=235MM		
53	90001069	Protection, Folk Spring, D=4		
54	NM01064	O-Ring, Silicone, 0090-20, Nsf		
55	129910103	Screw, M3.5x15, Hi-Lo		
56	9011132	Spring, Boiler Pin		
57	90001067	Plunger, Boiler Valve, SS		
58	227660103	Needle valve, L=20		
59	140320459	O-Ring, Metric, 0080-20, Silicone		
	#N/A	AL. BOILER WITH RESISTANCE M5000 120V		282132855
	#N/A	AL. BOILER WITH RESISTANCE V3 M5000 120V		11000424
	#N/A	GEN. TURB. AS. W/O FILTER UNIFIED M5000		289434800
		WITH PART. N°01-02-09-11-12-13-15-30		

Villa Slvr, Blk, Slvr On Slvr, Blk On Blk



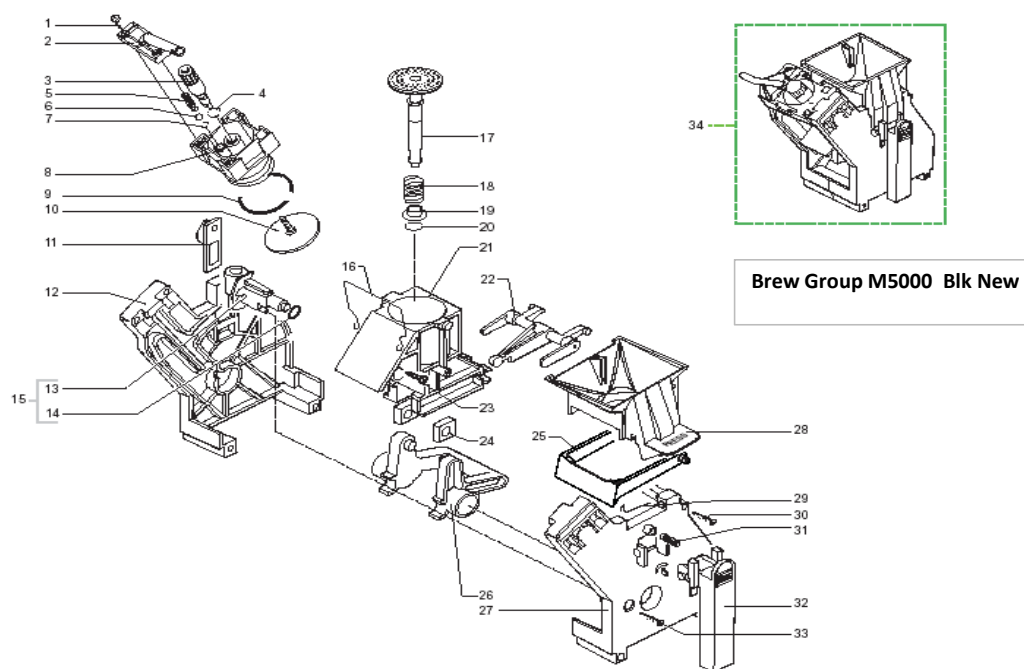
POS	SAECO No.	SUP018M Villa Slvr, Blk, Slvr on Slvr, Blk On Blk E74108 Rev. 04 Cod:10001496 - 1830 - 2036 - 2519	NOTES	Special Order No.
Yellow = Not Available unless Special Ordered				
1	#N/A	V2 COFFEE DOSER COIL ASS.		283770755
2	80001015	Spring, Doser Door		
3	U701003	C-Clip, Retainer, Vspresso		
4	9161041	Plunger, Solenoid, Vspresso		
5	9161074150	Doser Door, Vienna & Magic		
6	9161076150	Hinge Pin, Doser, Grey, Vspres		
7	NE05017	Microswitch, Doser, Profimat		
8	#N/A	BEAN DOSER MICRO SUPORT MAGIC		149185959
9	80001027	Coffee, Doser Adjustment		
10	129660202	Screw, M3X12, Bean Hopper		
11	9161048	Hinge Spring, Doser Door.Vspre		
12	#N/A	GREY/7016 MOUNTING PLATE M5000 ASSY.		9161.249.150
	#N/A	GREY/7016 MOUNTING PLATE M5000 UL ASSY.		11009326
13	186724000	Microswitch, SAIA		
14	9161202150	Switch Support, Dumpbox Drip T		
15	#N/A	SPRING GROUND.MICROSUPP.COMPENSA		9161.221
16	286883755	Grinder Assy, 120V		
17	#N/A	COFFEEGRINDER REINFORCING RING		9141.052
18	90001073	Antivibration, Coffee grinder		
19	NE05043	Microswitch, Dump Box, Water		
20	9161207150	Switch Support, Water Vienna		
21	#N/A	PANELVIT TCB SCREW 3,5X12 D.7505 Z		129660902
22	#N/A	GREY LEVER FIX.PLATE W/O DOSE ADJUSTM.		147571059
23	9161122150	Lever, Vienna Digital		
24	9011144	Clip, Hairpin, Teflon Tube		
25	227660103	Needle valve, L=20		
26	126765317	Spring, Needle Valve, Vienna		
27	#N/A	MICROSWITCH SAIA X3M502K2KAM92AS		186723600
28	9161208150	Support, Door Micro		
29	140328059	O-Ring, Silicone, 2015		
30	#N/A	TEA/BRASS BUSH FOR FAUCET		11009011
31	11004606	Knob Steam, Black		
	11003458	Knob Steam, Silver		
32	91612050	Steam Valve, Plastic,		
33	140328561	O-Ring, 4,48 X 1,9, Vienna Dig		
34	9161204G	Steam Valve Body, New Style		
35	126764018	Spring,Clip, Steam Tube		
36	140324461	O-Ring, Metric, 0060-20		
37	229380908	Steam Arm, Bent, Vienna		

Villa Slvr, Blk, Slvr On Slvr, Blk On Blk



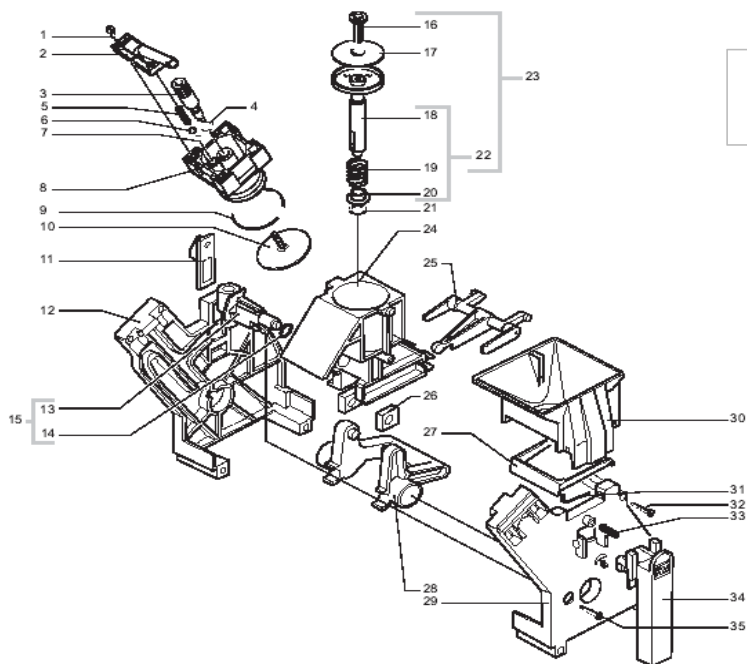
POS	SAECO No.	SUP018M Villa Slvr, Blk, Slvr on Slvr, Blk On Blk E74108 Rev. 04 Cod:10001496 - 1830 - 2036 - 2519	NOTES	Special Order No.
Yellow = Not Available unless Special Ordered				
38	9990002	Pannarello, Black		
39	129511803	Screw, M2.9X6.4, Nickle		
40	148650250	Grinder, Adjustement Ring		
41	149186150	Support, Upper Grinder, Magic		
42	#N/A	PARTICULAR NOT AVAILABLE SEE PART. N.49		
43	80001011	Screw, M3.5x40, Torx, Tcb		
44	142844550	Cover, Upper Grind, Magic		
45	9141030	Grinder Feed_screw_nylon		
46	U201002	Washer, Plain, 10X16, Din988		
47	NM06002	Ball Bearing, SS Grinder		
48	9141032	Spring, Pickup, Grinder		
49	226473500	Kit, Grinder Ring, Upper/Lower		
50	9141028	DISCONTINUED, Support, Lower		
51	9141034	O-Ring, Felt, Grinder, Magic		
52	9141017	Outer Ring, Grinder		
53	NM06003	Ball, Grinder Ring		
54	#N/A	NEW SPRING SPHERE D=3,2 MOTOR MAGIG		126770117
55	9141043	Grinder Support, Rubber, Magic		
56	#N/A	BLACK GRINDER MOTOR SUPPORT MAGIC		149186350
57	#N/A	2 P.CONN.AS. COFF.GRINDJP1 CA 120V		283542600
58	#N/A	MOTOR MC MIELE WERKS NORME 120V		9141.075.00F
59	129670202	Screw, M3.5x16, Tcb, D=8		
60	U207004	Washer, Plain, 4.3X16, 7P		
61	140328161	O-Ring, Epdm, 3.85 X 1.9		
62	#N/A	BRASS STEAM TUBE L=125,88 S5000		129354520
63	#N/A	TOOTHED SLIDE FOR DOSE ADJUST GEAR		148740450
64	147571850	Adj Mount, Doser, V. Digital		
65	#N/A	SCREW PANELVIT TCB 3X38 DIN 7505 ZN		129661502
66	9160027150	Brew Group, Vienna	See page 8 E90050	
	#N/A	NOTE: FOR SINGLE PART. OF THE OLD GROUP	See page 9 E90026	
	#N/A	COFFEE GREY		
67	311023150	Outlet Elbow, Gray vent		
	11006983	Outlet Elbow, Black Vent		

Villa Slvr, Blk, Slvr On Slvr, Blk On Blk



POS	SAECO No.	Brew Group M5000 Blk New E90050 Rev.02 Code: 11004181	NOTES	Special Order No.
Yellow = Not Available unless Special Ordered				
1	U140019	Screw, M3x16, Din 7505, Tcb		
2	#N/A	BLACK COFFEE OUTLET SLEEVE		11003790
3	227470150	Thumbscrew,Short Blk,New style		
4	NM02006	O-Ring, Epdm, R5, Thumbscrew		
5	9161222	Spring, Brew Group		
6	9991168	Seat, Glass, Brew Group, Magic		
7	NM02013	O-Ring, Epdm, 0080-15, Brew Gr		
8	#N/A	BLACK COUNTERPISTON FOR COFFEE UNIT		11003796
9	NM01044	O-Ring, Silicone, 0320-40		
10	11001458	Filter Screen, Brew Group,		
11	9161067150	Tab, Brew Group Switch, Magic		
12	#N/A	BLACK REAR PLATE FOR UNIT		11003792
13	#N/A	WATER INLET SLEEVE BLACK		9161.064.050
14	NM02007	O-Ring, Epdm, 2025		
15	20000440	Spare Sleeve Unit, Black		
16	11001556	Bale, Brew Group, Smart		
17	9161306150	Piston Assy, Grey		
18	#N/A	SPRING FOR PISTON		9161.198
19	#N/A	BUSH FOR PISTON NEUTRAL		9161.191
20	NM02018	O-Ring, Epdm, 0090-25, Orm		
21	#N/A	COFF.CONT.WITH BEAR FOR BREW UNIT P124		11003075
22	9161065150	Connector Rod, Brew Group		
23	#N/A	SCREW TCB TORX 10 3,5X14 PLAST.SS		129912521
24	#N/A	DRILLED BLACK BLOCK FOR UNIT		9161.094.050
25	9161094150	Drilled Black For Unit Grey		
26	#N/A	ELBOW SHAFT FOR UNIT BLACK		9161.066.050
27	#N/A	BLACK FRONT PLATE FOR UNIT		11003793
28	#N/A	BLACK HOPPER FOR PRESS UNIT		11003795
29	#N/A	SPRING FOR UNIT SCRAPER		9161.046
30	#N/A	SCREW TCB TORX 10 3,5X20 PLAST.SS		12000897
31	9161045	Spring, Chute, Brew Group		
32	9161069150	Handle, Brew Group, Magic		
33	#N/A	SCREW TCB TORX 10 3X25 PLAST.SS		12000550
34	9160027150	Brew Group, Vienna		

Villa Slvr, Blk, Slvr On Slvr, Blk On Blk



**Brew Group Gray M5000
 With Hole
 Order Parts only**

POS	SAECO No.	Brew Group Gray M5000 XC.A. with Hole E90026 Rev.03 Code: 225800559	NOTES	Special Order No.
Yellow = Not Available unless Special Ordered				
1	U140019	Screw, M3x16, Din 7505, Tcb		
2	311024150	Outlet Flange, Brew Group, Vie		
3	#N/A	PIN GREY ASS.FOR PERCOLATOR		227470159
4	NM02006	O-Ring, Epdm, R5, Thumbscrew		
5	9161222	Spring, Brew Group		
6	9991168	Seat, Glass, Brew Group, Magic		
7	NM02013	O-Ring, Epdm, 0080-15, Brew Gr		
8	9161193150	Piston, Tamp, Brew Group, Mag		
9	NM01044	O-Ring, Silicone, 0320-40		
10	9161212	Filter Screen, Upper, 35.8 Mag		
11	#N/A	BLACK PLATE FOR UNIT COFFE.COUPLING		147572550
12	#N/A	GREY REAR PLATE FOR UNIT		9161.070.150
13	9161064150	Coupling, Water Inlet, Brew Gr		
14	NM02007	O-Ring, Epdm, 2025		
15	#N/A	SPARE SLEEVE UNIT GREY		0301.R04.150
16	U044012	Sprow, M3x14, Uni 7687		
17	9161167	Filter Screen, Lower, 35.8 Dia		
18	#N/A	NEW PISTON WITH INSERT BLACK		9161.211.050
19	#N/A	SPRING FOR PISTON		9161.198
20	#N/A	BUSH FOR PISTON NEUTRAL		9161.191
21	NM02018	O-Ring, Epdm, 0090-25, Orm		
22	9161210150	Piston, Brew Group, Magic		
23	#N/A	SPARE PISTON UNIT NEW BLACK		0301.R16.050
24	#N/A	COMPLETE CONTAINER FOR UNIT GREY		9161.195.150
25	#N/A	CONNECTING ROD FOR UNIT GREY		9161.065.150
26	#N/A	DRILLED BLACK BLOCK FOR UNIT		9161.094.050
27	#N/A	GREY SCRAPER FOR COFFEE UNIT		9161.060.150
28	#N/A	ELBOW SHAFT FOR UNIT GREY		9161.066.150
29	#N/A	GREY FRONT PLATE FOR UNIT		9161.071.150
30	#N/A	GREY HOPPER FOR PRESS UNIT		9161.123.150
31	#N/A	SPRING FOR UNIT SCRAPER		9161.046
32	#N/A	SS.SCREW AUT.TCB 3,5X19 DIN 7981 C		U109.026
33	9161045	Spring, Chute, Brew Group		
34	#N/A	GREY HANDGRIP FOR COFFEE UNIT		9161.069.150
35	#N/A	SS.SCREW AUT.TCB 2,9X19 DIN 7981 C		U109.027